

RUBICON EXPRESS

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INSTALLATION INSTRUCTIONS FOR: RE1603/1604 REAR TRACK BAR BRACKET

KIT CONTENTS:

RE1603	REAR TRACK BAR BRACKET
1	1/2"-13 X 1.25" BOLT
2	1/2" USS WASHERS
1	1/2"-13 LOCKNUT
2	5/16"-20 X 1" BOLT
3	5/16" WASHERS
2	5/16" LOCKNUTS

NOTE: SOME KITS MAY SUBSTITUTE 1/2"-13 X 1.25" BOLT FOR 1/2"-13 X 2-3/4" BOLT AND 1.5" SPACER.

REQUIRED TOOLS:

BASIC MECHANICS HAND TOOLS
JACK STANDS AND FLOOR JACK

INSTALLATION:

1. LIFT VEHICLE BY FRAME AND REMOVE REAR WHEELS.
2. REMOVE REAR FACTORY TRACK BAR.
3. REMOVE THE PLASTIC DUST SHIELD THAT COVERS THE BOLT SECURING THE REAR TRACK BAR TO THE MOUNT ON THE AXLE HOUSING AND DISCARD.
4. REMOVE THE TORX HEAD BOLT (T55) AND DISCONNECT AXLE END OF TRACK BAR.
5. INSTALL TRACK BAR BRACKET USING THE SUPPLIED 2-3/4" BOLT AND 1-1/2" SPACER. (THE SPACER GOES IN THE LOCATION VACATED BY THE TRACK BAR TO PREVENT THE BRACKET FROM DEFORMING WHEN THE BOLT IS TIGHTENED.) IF 1-1/4" BOLT IS SUPPLIED, THE NUT WILL GO INSIDE THE HOLE VACATED BY THE TRACK BAR.
6. WITH THE TRACK BAR BRACKET IN PLACE, DRILL 5/16" HOLES IN THE AXLE MOUNT WHERE THE

PLASTIC DUST SHIELD WAS PREVIOUSLY LOCATED.

7. INSTALL THE 5/16" HARDWARE IN THE HOLES DRILLED IN #28.
8. INSTALL THE TRACK BAR IN THE TRACK BAR BRACKET USING THE TORX BOLT REMOVED IN #26.
9. RECHECK ALL NUTS.
10. REINSTALL WHEELS AND LOWER VEHICLE.